### Modeling and Control for Vision Based Rear Wheel Drive Robot And Solving Indoor SLAM Problem using LIDAR



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# Outline



Problem Statement & Contributions

Hardware: Low Cost Self-Designed Robotic Vehicle

≻ Modeling & Control of Rear-Wheel Drive Robot

Perform SLAM (Simultaneous localization and mapping)

Demonstrations

Summary and Directions for Future Research

# **Literature Survey: State of Field Use**



- 1. Rear wheel drive robot TITO LTI model (Marino, et.al. 2007) basis for both decoupled longitudinal and lateral plant
- 2. Vision based complete lateral model of RWD vehicle (Jana Kosecka, 1996) vision based lateral dynamics and vision based outer loop design
- 3. Image processing algorithm in opencv2 (Bradski G, Kaehler A, 2008) camera used to get directional information(8HZ, 320×240) or a USB camera (4.5Hz, 640×480)
- 4. ROS architecture and API (Morgan, et al. 2009) basic introduction of the open source robot operation system I was using (ROS, Robot Operation System)
- 5. Hector Mapping, SLAM relies only on LIDAR scan data (Giorgio, et al. 2005) EKF, Main algorithm implemented
- 6. Gmapping, SLAM relies on both odometry (encoder and IMU) and LIDAR scan data (SLAM for Dummies, Soren, et al.) Extended Kalman Filter (EKF) is used to estimate the state of the robot from odometry data and landmark observation

# Contributions



- General *FAME* architecture
- Self designed rear wheel drive multi-capability ground vehicle
- Modeling and control trade studies
- Inner loop (v,  $\omega$ ) control
- Speed-directional outer loop  $(v, \theta)$  control
- Planar (x, y) Cartesian Stabilization
- Vision based outer loop  $(v, \theta)$  control
- Line tracking performance study with:
  - (1) Different cruise speed  $v_x$ 
    - (2) Different camera fixed look-ahead distance L
    - (3) Different delay from vision subsystem  $T_d$
- Manually remote controlled robot to perform indoor SLAM
- Autonomously line guided robot to perform indoor SLAM.

# Motivation









Sensing / Monitoring

Foundations of Communications

Cooperative Planning & Control

# **Robots in the Market**



#### Pioneer 3 DX

- mapping
- teleoperation
- localization
- monitoring
- reconnaissance
- vision
- manipulation
- autonomous navigation
- multi-robot cooperation and other behaviors
- general robotics

#### **Powerful but Expensive**





# Robots (Different Styles and Modes)







FreeSLAM Robot: Vision Mode

Rear Wheel Drive, UAV Tracking, Camera vision sensing, Depth sensors FreeSLAM Robot: LIDAR Mode

High Accuracy LIDAR Sensing, Fixed Pan Servo, Less Speed for not Losing Landmarks Duo Lv's Robot: Rigid Mode

Differential Drive, UAV landing, Less Speed, More Rigid, Easy Turning

# FAME Architecture



- Flexible Autonomous Machines operating in an uncertain Environment
- Candidate system-level architecture for a fleet of robotic vehicles



# Hardware



#### Enhanced FreeSLAM Robot





Component	Price		
Chassis and Motors	\$180		
Futaba S3003 Servo	\$10		
Arduino Uno	\$25		
Adafruit	\$20		
Motor Shield	φ20		
Raspberry	¢40		
Pi 3	540		
WiFi	\$25		
adapter			
Adafruit	\$20		
9DOF IMU	Φ2U		
Pi	\$20		
camera			
Neato xv11 LIDAR	\$80		
5V	\$20		
external battery for Raspberry Pi	Φ2U		
Hitachi	\$30		
18650 battery for motor	Φ00		
Total Price	\$470		

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#### **Robot Nominal Parameter Values and Characteristics**



Parameters	Definition	Nominal Values
m	Fully Loaded Mass	1.47kg
<i>m</i> <sub>0</sub>	m <sub>0</sub> Mass (Not Loaded)	
Ι	I Moment of Inertia (Estimated using Cube)	
r	r Wheel Radius	
$d_w$	d <sub>w</sub> Distance Btw 2 Rear Wheels	
$L_a$	L <sub>a</sub> Armature Inductance	
$R_a$	R <sub>a</sub> Armature Resistance	
$K_b$	K <sub>b</sub> Back EMF Constant	
$K_t$	K <sub>t</sub> Torque Constant	
v <sub>max</sub>	v <sub>max</sub> Max. Observed Speed (Enhanced Vehicle)	
v <sub>max0</sub> Max. Observed Speed (Original vehicle)		7.2m/s
$e_{amax}$	e <sub>amax</sub> Max. Motor Voltage	
amax	a <sub>max</sub> Max. Accel. (Enhanced)	
$\omega_{wheelmax}$	ω <sub>wheelmax</sub> Max. Angular Vel. (Enhanced)	

Table 1.2: FreeSLAM Robot Nominal Parameter Values and Characteristics

### **Hardware Limitation**



Sensors/Actuators/ Software	t (sec)	ω (rad/s)	Bandwidth Limitations (factor of 10 rule)
Arduino ZOH ½ sample delay	0.05	$\frac{2}{\Delta} = 40$	4 rad/s
Arduino DA/AD	0.1	60	6 rad/s
Image Processing	0.133	47.1	4.7 rad/s
Wheel Encoders	0.0131 v	479.4 v	4.79 <i>v</i> rad/s
BNO055 9 dof IMU	0.01	600	60 rad/s

Inner Loop Bandwidth is limited by 4 rad/s

#### **Rear Wheel Drive Robot – State Space Representation** (Marino, et.al. 2007)



$$P_{long} = \frac{V_x}{F} = \left[\frac{0.6803}{(s+1.116)}\right]$$
 (Analysis in next slide)



Equilibrium cruise speed of  $v_e = 0.1m/s$ :

$$P_{Lateral} = \frac{\dot{\psi}}{\delta_f} = \frac{0.368(s+0.484)}{(s+1.007)(s+0.457)}$$

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#### Why This Calculated Numerical Model is Not Quite Accurate





## **Robot Motor Parameter Estimations**



DC Motor Transfer Function (From input voltage to angular velocity)

 $\frac{\Omega(s)}{U_a(s)} = \frac{K_t}{L_a J s^2 + s(L_a B + R_a J) + K_e K_t + R_a B} \qquad \text{No}$ 

Known the DC motor model is RN 260-C

- $L_a = 0.2mH$  (Armature Inductance)
- $R_a$ : Armature Resistance

 $U_{a} = E_{a} + I_{a}R_{a}$   $P_{1} = U_{a}I_{a} = 1.07A \times 4.5V = 4.815W$   $P_{M} = E_{a}I_{a}$   $R_{a} = \frac{P_{1} - P_{M}}{I_{a}^{2}} = 2.523\Omega$ 

Table 2.1: RN 260 Motor Dynamics

	Current (A)	Speed (rpm) $$	Torque (g*cm)	Voltage $(V)$
No Load	0.13	10000	0	4.5
Max Efficiency	0.51	7950	18	4.5
Max Output	1.07	5000	44	4.5
Stall	2	0	88	4.5

- $K_t$  : motor torque constant
- $K_e$  : motor back EMF constant
- *J* is moment of inertia of the motor shaft-load system  $J = 2.96 \times 10^{-6} kg \cdot m^2$
- *B* is load-motor speed rotational damping constant  $B = 4.3 \times 10^{-5} Nms$

## **DC Motor Dynamics**







Step Response of DC Motor with

Motor input voltage is 3.53 V

Step Response Ripple: 2.4 m/sec

### **On Ground Longitudinal and Lateral Model**



Simulation

Hardware

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$$P_{lateral} = \frac{\dot{\psi}}{\delta_f} = \frac{2.892}{s+2.659}$$

Longitudinal Plant  $\delta_{i}$  to Angular Velocity Step Response

$$P_{long} = \frac{V_x}{e_a} = \frac{0.3274}{s+1.176}$$

Step Response Ripple: 0.06 m/sec

Step Response Ripple: 0.27 rad/sec

Encoder is used to get linear velocity while IMU BON055 is used to get angular velocity information

### **Longitudinal Inner Loop PI Controller Design**





PI controller:  $g = 11.68 \ z = 2.02$ 

2

3

4

Time(seconds)



5

 $\blacktriangleright$  Settling time  $t_s$  is set to 2 seconds

> Damping ratio  $\zeta$  is set to 0.9

In this case

 $\succ \omega_n$  is set to 2.78 *rad/s*  $\succ$  Overshoot is 0.15%

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### **On Ground Lateral Inner Loop PI Controller Design**





 $\dot{\psi_{ref}}$  is desired angular velocity  $\delta_f$  is commanded front wheel steer angle

To design this PI controller

- > Set settling time  $t_s$  to 1.5s
- $\succ$  Set damping ratio  $\zeta$  to 0.886

In this case

- $\succ \omega_n$  is set to 3.8 *rad/s*
- Overshoot is set to 0.4%

 $T_{ry} = WPK(1 + PK)^{-1} \qquad T_{ry} = \frac{14.8}{s^2 + 6.67s + 14.8}$ 

Then we have the PI controller: g = 1.38 z = 3.53

### Lateral Outer Loop PD Controller Design





From system estimation aspect:

Pouter can be estimated as a

First order system with an integrator:

$$P_{outer} \approx \frac{3.3}{s(s+3.3)}$$



Using root locus method to design the PD controller: (Put a zero at s = -2)

Kp = 1.2 Kd = 0.6 (g = 1.2 and z = 2)



$$T_{ry} = \frac{1.98(s+2)}{(s+0.9)(s+4.375)}$$

$$T_{ru} = \frac{0.6(s+3.3)(s+2)}{(s+0.9)(s+4.375)}$$





Bode Magnitude Plot for PD Outer Loop  $T_{ry}$ 

Step Response for Outer Loop  $T_{ru}$ 

# Going Along a Straight Line (*ν*, *θ* Control) (Dhaouadi, et al, 2013)





#### Planar (x, y) Cartesian Stabilization – Algorithm (Vieira, et.al. 2004)



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#### **Planar (x, y) Cartesian Stabilization - Implementation**



Less directionally aggressive

Move more directly towards the target

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### Image Processing to Get Outer Loop $\psi_{error}$



#### (Bradski G, Kaehler A, 2008)

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➢ Vision subsystem offers
 ψ<sub>error</sub> directly and send
 it to lower level controllers

 Outer loop frequency is limited by image processing process, which is 7.5Hz

### Vision Subsystem Based Complete Model



 $V_{2fs}(s) = \frac{\varepsilon_L}{\delta_f} = \frac{0.368s + 0.1781}{s^3 + 1.534^2 + 1.228s}$ 

$$\begin{bmatrix} \dot{v}_{y} \\ \ddot{\psi} \\ \dot{y}_{L} \\ \dot{\varepsilon}_{L} \end{bmatrix} = \begin{bmatrix} -\frac{c_{f}+c_{r}}{mv_{x}} & -v_{x} + \frac{c_{r}t_{r}-c_{f}t_{f}}{mv_{x}} & 0 & 0 \\ -\frac{l_{f}c_{f}+l_{r}c_{r}}{l_{\psi}v_{x}} & -\frac{l_{f}^{2}c_{f}+l_{r}^{2}c_{r}}{l_{\psi}v_{x}} & 0 & 0 \\ -1 & -L & 0 & v_{x} \\ 0 & -1 & 0 & 0 \end{bmatrix} \begin{bmatrix} v_{y} \\ \dot{\psi} \\ \varepsilon_{L} \end{bmatrix} + \begin{bmatrix} \frac{v_{f}}{l_{\psi}} \\ 0 \\ 0 \end{bmatrix} \delta_{f} + \begin{bmatrix} 0 \\ 0 \\ 0 \\ v_{x} \end{bmatrix} K_{L}$$

$$= \begin{bmatrix} -\frac{c_{f}+c_{r}}{mv_{x}} & \frac{c_{r}l_{r}-c_{f}l_{f}}{mv_{x}} & 0 & 0 \\ 0 & 1 & 0 & 0 \\ 0 & 0 & 1 & 0 \\ 0 & 0 & 0 & 1 \end{bmatrix} \begin{bmatrix} v_{y} \\ \dot{\psi} \\ y_{L} \\ \varepsilon_{L} \end{bmatrix} + \begin{bmatrix} \frac{c_{f}}{m} \\ 0 \\ 0 \\ 0 \end{bmatrix} \delta_{f}$$

$$K_{L} \text{ is Disturbance}$$

$$V_{1fs}(s) = \frac{y_{L}}{\delta_{f}} = \frac{0.06183s^{2} + 0.04275s + 0.01781}{s^{4} + 1.534s^{3} + 1.228s^{2}}$$

 $\succ$  y<sub>L</sub> offset from the centerline at the look – ahead distance

- >  $\varepsilon_L$  angle between target to road and orientation of vehicle wrt the road
- $\succ$  L Look ahead distance at which the measurements are taken

#### **Rear Wheel Drive Robot Finish Oval Track in Minimum Time With/Without Pan Servo**





# Track Following Performance with Different Cruise Speed $V_x$





> When implementing a P controller: K = 1

> Phase Margin decreases as the robot cruise speed is increasing

> Hardware Result: Robot goes off the track with too high cruise speed ( $v_x = 0.7m/s$ )

### **Track Following Performance with Different Camera Look-Ahead Distance** *L*





➤ When implementing a P controller: K = 1

> Phase Margin (PM) increases as the L is increasing.

 $\succ$  Hardware Result: Robot goes off the track with too small camera look-ahead distance L = 0.1m  $^{28}$ 

# Track Following Performance with Different Vision subsystem delay *T<sub>d</sub>*

According to Padé approximation:

$$D(s) = \frac{-0.5s + 2}{0.5s + 2}$$

$$V_1(s)D(s) = \frac{y_L}{\delta_f} = \frac{-0.06183s^3 + 0.2046s^2 + 0.1532s + 0.07124}{s^5 + 5.534s^4 + 7.362s^3 + 4.912s^2}$$



- With small vision subsystem delay T<sub>d</sub> phase margin is very small
- > With large vision subsystem delay  $T_d$ , L has a negative phase margin
- ➤ When implementing a P controller



### Track Following Performance with Different Vision subsystem delay *T<sub>d</sub>* (Trajectory)





When we increases the delay from 0.1s to 0.15s

 $\blacktriangleright$  Without vision subsystem delay ( $T_d = 0$ s), outer loop frequency is 7.52 Hz

> Without vision subsystem delay ( $T_d = 0.1$ s), outer loop frequency is 4.28Hz

> Without vision subsystem delay ( $T_d = 0.15$ s), outer loop frequency is 3.35Hz

## **LIDAR Hardware Description**



➢ LIDAR I'm using:

XV 11 Hacked LIDAR



- Price: \$80
- Scan range: 0.2 to 6.0 meters
- Scan Frequency: 5.5 Hz
- Accuracy: ±80 mm
- Angular Resolution: 0.52°

➤ A better LIDAR:

Hokuyo URG-04LX-UG01



- Price: \$1115
- Scan range: 0.1 to 5.6 meters
- Scan Frequency: 10.0 Hz
- Accuracy: ±30mm
- Angular Resolution: 0.35°

# **SLAM Problem Definition**



Estimate the robot's path and the map

The robot's controls

 $u_{1:T} = \{u_1, u_2, u_3 \dots, u_T\}$ 

Observations

 $z_{1:T} = \{z_1, z_2, z_3 \dots, z_T\}$ 

### Wanted

Given

- Map of the environment
- Path of the robot

 $x_{0:T} = \{x_0, x_1, x_2 \dots, x_T\}$ 

 $p(x_{0:T}, m \mid z_{1:T}, u_{1:T})$ distribution path map given observations controls

- f -motion equation
- *u* -control inputs
- w -Input noise
- g -observation equation
- *y* -observation data
- *n* -observation noise

# **Motion Model**



The motion model describes the relative motion of the robot

$$p(x_t \mid x_{t-1}, u_t)$$
  
distribution new pose given old pose control  
Pose:  $x_k = [x, y, \psi]_k$ 

Motion equation *f*:  $x_{k+1} = x_k + \Delta x_k + w_k$ 

Input Noise:  $w_k$  (Gaussian Noise)

Gaussian model

$$\bigcirc \longrightarrow \bigcirc$$

Non-Gaussian model



Non Gaussian Noise: Salt and Pepper Distribution<sub>33</sub>

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# **Observation Model**

The observation or sensor model relates measurements with the robot's Gaussian model pose



Observation Equation *g*:



 $L_k = [L_{k,x}, L_{k,y}]$  is a 2D landmark



 $\succ$  f and g are linearized around  $\hat{x}_{k-1}$  and  $\hat{x}_k$ 

> Then apply Kalman Filter





### **Block Diagram – Extended Kalman Filter (EKF)**





Pose Estimation for nonlinear system

### Self Build Indoor Experiment Area (GWC 2nd Floor)





Robot has the ability to map a 26  $m^2$  environment in 38 seconds.

### Simulation and Implementation Results for Mapping this Area





#### Simulation Result

#### **Implementation Result**

- horizontal accuracy : 5.40%
- vertical accuracy : 2.97%

#### **Comparison Between Real Floor Plan and Generated 2D Grid Map**





### Mapping Duo's house, robot was controlled manually by GUI pedals (on the right)



- ◆ Map the unknown environment
- ◆ Localize robot
- ◆ Real-time capable
- ♦ Saving GeoTiff maps





#### Real time position of the robot

Please see demo on Youtube: https://www.youtube.com/watch?v=750z3U4tSAA

#### When Will Something Go Wrong (Turning too Fast)





Map of CenterPoint
 Building Floor 4 Computer
 Science Lab and Hallway

Lack of scan frequency

# **Future Works and Studies**



- Localization Development of a lab-based localization system using a variety of technologies (e.g. USB cameras, depth sensors, LIDAR, ultrasonic, etc.).
- On-board Sensing Addition of multiple on board sensors; e.g. additional ultrasonic, depth sensors (Kinect), 3D LIDAR, GPS, cameras, etc.
- Advanced Image Processing Use of advanced image processing and optimization algorithms; e.g. Implementations of OpenCV and OpenGL and vision based mapping and localization.
- 3D unknown environment reconstruction. In this thesis, the 2D indoor unknown environment mapping was well discussed.
- Modelling and Control More accurate dynamic models and controls laws.
- Control-Centric Vehicle Design Understanding when simple control laws are possible and when complex control laws are essential.





# Thank you

# Any Questions?